

VENKATRAMNA INDUSTRIES

Manufacturer & Exporter of All kinds of Oils, i.e.: Natural & Organic Essential Oil, Attars, Perfumes, Absolutes & Floral Waters, Spice Oils and Peppermint Products

An ISO 9001:2008 & ISO 22000:2005 Certified Company
IEC No.: 0611008513 GST No.: 09AVOPS2676K1ZN
Manufacturing Plant.: Talaya Chauki, Kannauj-209725, India
Corporate Office.: C1-310, MIG Indira Nagar, Kanpur-208026, India



PRODUCT SPECIFICATION

DATE OF ISSUE	20-01-2017	Document No.	VRI/PS/06-16
DATE OF REVISION	28-08-2020	Revision No.	03

Product Name Cocoa Absolute Oil		
Botanical Name	Theobroma cacao	
CAS#	8002-31, 84649-99-0	
EC#	NA	
EINECS #	283-480-6	
INCI Name	THEOBROMA CACAO EXTRACT	
INCI Description	Theobroma Cacao Extract is the extract of Theobroma	
	cac <mark>ao., Ste</mark> rculiaceae	
Country of Origin	India	
Packaging	As Per Customer Requirement	
Shelf Life	2 Years	
Purity	95%	

Part Used	Seeds	
Extraction Method	Solvent Extraction	
Quality	100% Pure and Natural	
Note Classification	Strong	

Physical & Analytical Analysis	SPECIFICATIONS
Appearance	A very thick liquid which gets dark brown color after processing.
Odor	Sensuous aroma, also smells warm, spicy and mildly sweet.
Refractive Index @ 20°C	1.460-1.490
Specific Gravity (g/mL) @ 20°C	1.180-1.250
Optical Rotation (°)	1°
Solubility	Insoluble in water, soluble in alcohol and oils

Ingredients	Strength (%)	
Vanillin	<1.9	
Alcohol	<2	
Propylene Glycol	<50	



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Vital Components Residues.: Contains of glycerides of stearic acid (34%), oleic acid (37%), Palmitic acid (25%), and small quantity of arachidic acid and linoleic acids.

MICROBIAL ANALYSIS	SPECIFICATIONS	STANDARDS
Aerobic Mesophilic Bacterial Count	< 100 CFU	ISO 21149
Yeast and Mould	< 10 CFU	ISO 16212
Candida albicans	ABSENT	ISO 18416
Escherichia coli	ABSENT	ISO 21150
Pseudomonas aeruginosa	ABSENT	ISO 22717
Staphylococcus aureus	ABSENT	ISO 22718

HEAVY METAL TESTS	SPECIFICATIONS	STANDARDS
Lead: Pb (mg/kg or ppm)	< 10 ppm	In House
Arsenic: As (mg/kg or ppm)	< 2 ppm	In House
Mercury: Hg (mg/kg or ppm)	< 1 ppm	In House

Note: This Product Specification Sheet was prepared in accordance with the Quality parameters taken during product manufacturing/processing to maintain the quality of the product. This Specification Sheet shows the product characteristic feature of the actual product. However you can find the detailed examination report for the respective batches in their COA.