

VENKATRAMNA INDUSTRIES

Manufacturer & Exporter of All kinds of Oils, i.e.: Natural & Organic Essential Oil, Attars, Perfumes, Absolutes & Floral Waters, Spice Oils and Peppermint Products

An ISO 9001:2008 & ISO 22000:2005 Certified Company
IEC No.: 0611008513 GST No.: 09AVOPS2676K1ZN
Manufacturing Plant.: Talaya Chauki, Kannauj-209725, India
Corporate Office.: C1-310, MIG Indira Nagar, Kanpur-208026, India



PRODUCT SPECIFICATION			
Date of Issue: 20/01/2020	Document No: VRI/PS/06-050		
Revision Date: 11/07/2020	Revision No: 01		

Product Name	Saffron Essential Oil/Absolute Oil		
Botanical Name	Crocus Sativus		
CAS#	84604-17-1		
FEMA #			
EINECS #			
INCI Name	Crocus Sativus Flower Extract is an extract of the flowers of the Saffron		
	Crocus, Crocus sativus L., Iridaceae		
Country of Origin	India		
Packaging	As Per Customer Requirement		
Shelf Life	5 Years		
Purity	99%		

Part Used	Crocus	
Extraction Method	Steam Distillation	
Quality	100% Pure and Natural	
Note Classification	Middle to Base Note	

Physical & Analytical Analysis	SPECIFICATIONS	
Appearance	Reddish Yellow to Orange	
Odor	Herbal Sweet Slightly Spicy and Typical Saffron	
Refractive Index @ 20°C	1.43	
Specific Gravity (g/mL) @ 20°C	1.02	
Optical Rotation (°)	+1° to +24°	
Solubility	Soluble in ethanol, ether, Oil and Propylene glycol	

Ingredients	Strength (%)	CAS#	EINECS #
Safranal	49.3-62.1	116-26-7	204-133-7
α-crocin			
crocetin		504-39-2,27876-94-4	248-708-0
α-isophorone	10.0-16.3		
Other Ingredients			
Hexadecanoic acid	0.8-3.3	57-10-3	
Octadecadienoic acid	0.1-2.7	6144-28-1 / 26085-09-	
		6	

MICROBIAL ANALYSIS	SPECIFICATIONS	STANDARDS
Aerobic Mesophilic Bacterial Count	< 100 CFU	ISO 21149
Yeast and Mould	< 10 CFU	ISO 16212
Candida albicans	ABSENT	ISO 18416
Escherichia coli	ABSENT	ISO 21150
Pseudomonas aeruginosa	ABSENT	ISO 22717
Staphylococcus aureus	ABSENT	ISO 22718

HEAVY METAL TESTS	SPECIFICATIONS	STANDARDS
Lead: Pb (mg/kg or ppm)	< 10 ppm	In House
Arsenic: As (mg/kg or ppm)	< 2 ppm	In House
Mercury: Hg (mg/kg or ppm)	< 1 ppm	In House

Note: This Product Specification Sheet was prepared in accordance with the Quality parameters taken during product manufacturing/processing to maintain the quality of the product. This Specification Sheet shows the product characteristic feature of the actual product. However you can find the detailed examination report for the respective batches in their COA.